# **Specification of Thermoelectric Module**

**TEC1-21908** 

### **Description**

The 219 couples, 55 mm × 50 mm size module which is made of selected high performance ingot to achieve superior cooling performance and greater delta T up to 70 °C, designed for superior cooling and heating up to 100 °C applications. If higher operation or processing temperature is required, please specify, we can design and manufacture the custom made module according to your special requirements.

#### **Features**

- No moving parts, no noise, and solid-state
- Compact structure, small in size, light in weight
- Environmental friendly
- RoHS compliant
- Precise temperature control
- Exceptionally reliable in quality, high performance

# **Application**

- Food and beverage service refrigerator
- Portable cooler box for cars
- Liquid cooling
- Temperature stabilizer
- CPU cooler and scientific instrument
- Photonic and medical systems

# **Performance Specification Sheet**

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Th(°C)	27	50	Hot side temperature at environment: dry air, N <sub>2</sub>	
DT <sub>max</sub> (°C)	70	79	Temperature Difference between cold and hot side of the module when cooling capacity is zero at cold side	
U <sub>max</sub> (Voltage)	27.5	29.7	Voltage applied to the module at DT <sub>max</sub>	
I <sub>max(</sub> amps)	8.2	8.2	DC current through the modules at DT <sub>max</sub>	
Q <sub>Cmax</sub> (Watts)	141.6	154.7	Cooling capacity at cold side of the module under DT=0 °C	
AC resistance(ohms)	2.60	2.87	The module resistance is tested under AC	
Tolerance (%)	± 10		For thermal and electricity parameters	

#### Geometric Characteristics Dimensions in millimeters

# Positive lead wire (Red) 18AWG leads, PVC insulated Negative lead wire (Black) Cold side:Tc See ordering option Hot side:Th See ordering option See ordering option

# **Ordering Option**

Suffix	Thickness	Flatness/	Lead wire length(mm)
	(mm)	Parallelism (mm)	Standard/Optional length
TF	0:3.4±0.1	0:0.1/0.1	125±1/Specify
TF	1:3.4±0.05	1:0.05/0.05	125±1/Specify

Eg. TF00: Thickness  $3.4 \pm 0.1$  (mm) and Flatness 0.1 / 0.1 (mm)

# **Manufacturing Options**

#### A. Solder:

B. Sealant:

1. T100: BiSn (Tmelt=138°C)

1. NS: No sealing (Standard)

2. T200: CuAgSn (Tmelt =  $217^{\circ}$ C)

2. SS: Silicone sealant

3. T240: SbSn (Tmelt =  $240^{\circ}$ C)

3. EPS: Epoxy sealant

#### C. Ceramics:

#### **D. Ceramics Surface Options:**

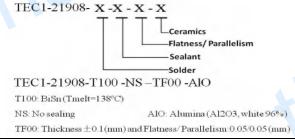
1. Alumina (Al<sub>2</sub>O<sub>3</sub>, white 96%)

1. Blank ceramics (not metalized)

2. Aluminum Nitride (AlN)

2. Metalized

# Naming for the Module



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# **Specification of Thermoelectric Module**

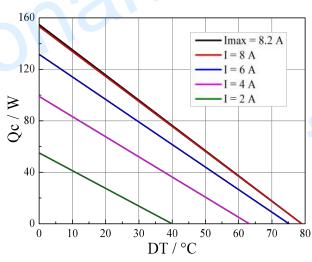
**TEC1-21908** 



# 150 120 Imax = 8.2 A I = 8 A I = 6 A I = 4 A I = 2 A

DT / °C

# Performance Curves at Th=50 °C

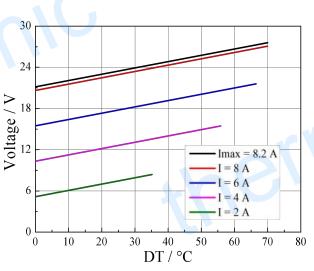


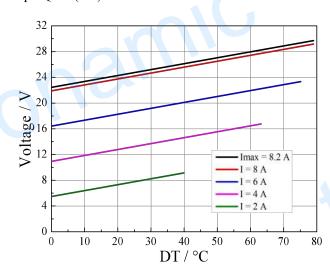
Standard Performance Graph Qc= f(DT)

70

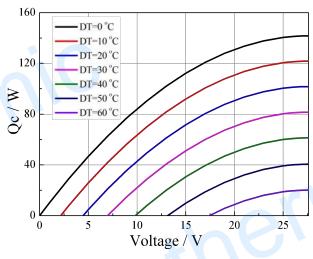
60

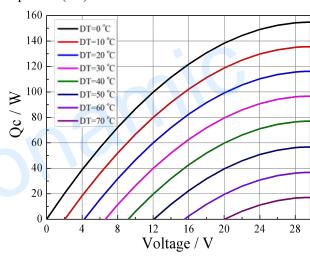
80





Standard Performance Graph  $V = f(\Delta T)$ 





Standard Performance Graph Qc = f(V)

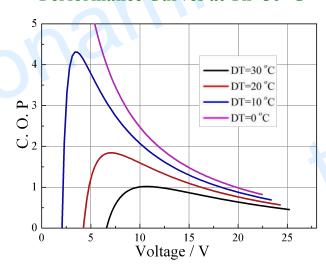
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## **TEC1-21908**

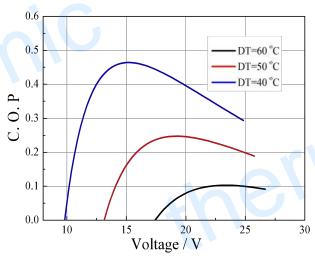
#### Performance Curves at Th=27 °C

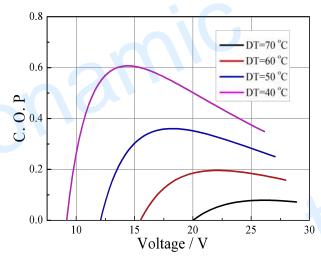
# DT=30 °C DT=20 °C DT=10 °C DT=0 °C DT=0 °C DT=0 °C

### Performance Curves at Th=50 °C



Standard Performance Graph COP = f(V) of  $\Delta T$  ranged from 0 to 30 °C





Standard Performance Graph COP = f(V) of  $\Delta T$  ranged from 40 to 60/70 °C

Remark: The coefficient of performance (COP) is the cooling power Qc/Input power (V × I).

# **Operation Cautions**

- Attach the cold side of module to the object to be cooled
- Attach the hot side of module to a heat radiator for heat dissipating.
- Storage module below 100 °C
- Operation below I<sub>max</sub> or V<sub>max</sub>
- Work under DC